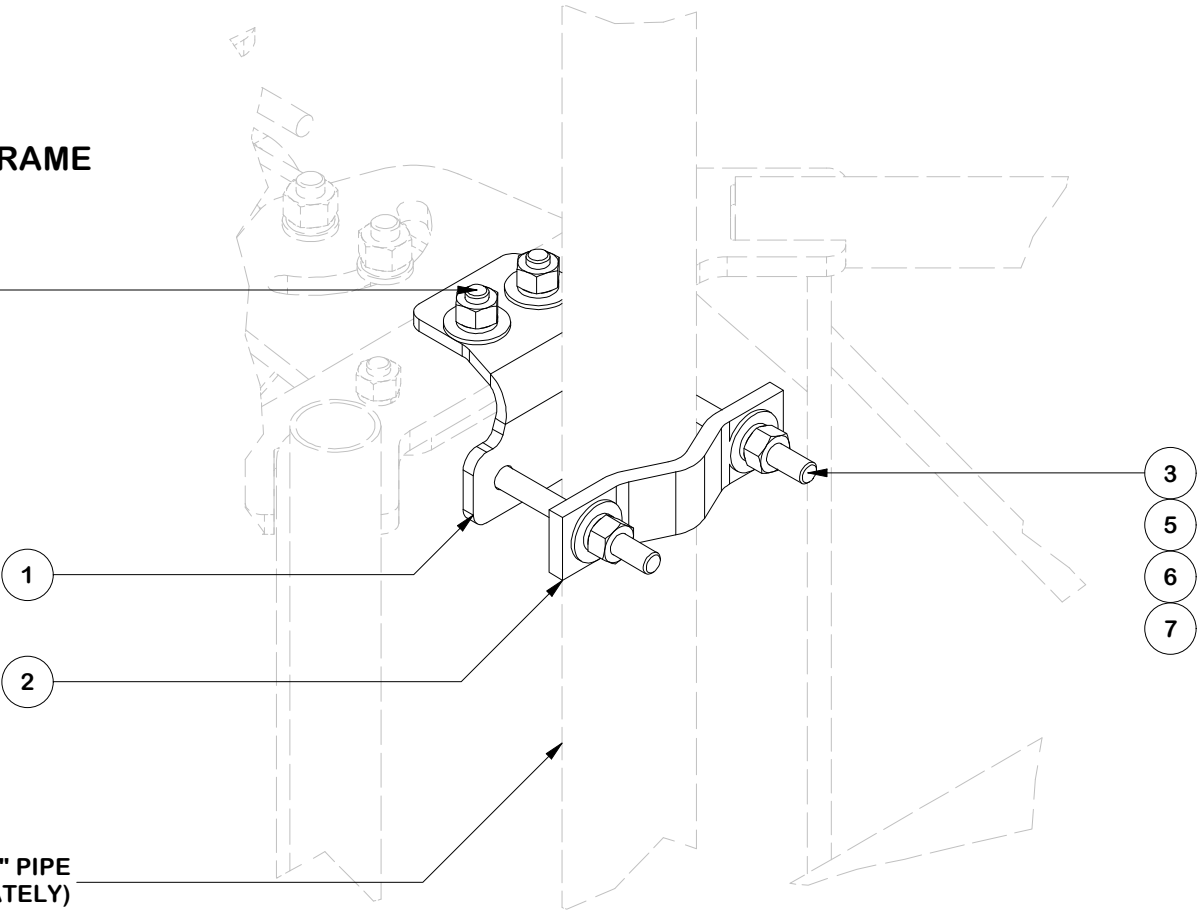


NOTE:
USE 0.5"Ø HARDWARE FOR SD-FRAME
ITEM#: 8, 9, 10, & 11

- 4
- 5
- 6
- 7



DETAIL A

FINISH:
HOT DIP GALVANIZED.

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	2	X-VPM-PL	V-FRAME PIPE MOUNT PLATE	8 in	4.53	9.06
2	2	DCP	1/2" THICK, 5-3/4" CNER TO CENTER CLAMP HALF	8 1/8 in	2.36	4.72
3	4	G5806	5/8" x 6" HDG HEX BOLT GR5 FULL THREAD	6 in	0.62	2.47
4	4	A58234	5/8" x 2-3/4" HDG A325 HEX BOLT	2 3/4 in	0.36	1.42
5	12	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	0.85
6	8	G58LW	5/8" HDG LOCKWASHER		0.03	0.21
7	8	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	1.04
8	4	A12212	1/2" x 2-1/2" A325 HDG BOLT	2 in	0.19	0.74
9	4	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	0.14
10	4	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.06
11	4	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.29
					TOTAL WT. #	20.99

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS AND ANGLES ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

PATENT INFORMATION: WWW.SITEPRO1.COM/PATENTS

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

V-FRAME PIPE MOUNT KIT

CPD NO.

NCS

DRAWN BY

CMFL 5/6/2024

ENG. APPROVAL

9/20/2024

CLASS

87

SUB

02

DRAWING USAGE

CUSTOMER

CHECKED BY

JET 9/20/2024

PART NO.

VPM-K

DWG. NO.

VPM-K



A valmont COMPANY

Engineering
Support Team:
sp1engineering@valmont.com